

Technical Bulletin

**Subject: U BOLT TIGHTENING TORQUE FOR AL-KO BEAM
LEAF SPRING SUSPENSION**

Issue Date: April 2017

AL-KO recommends the revised tightening torque values for its own range of Q235A material U-Bolts used in AL-KO beam leaf spring suspension, as part of continuous improvement of our installation procedures.

½" U Bolt: 60Nm

5/8" U Bolt: 100Nm

U Bolt torques should be set using a calibrated torque wrench and should be inspected at regular intervals as per AL-KO recommended maintenance schedule.

It is AL-KO's recommendation that no lubricants should be used on the threads and these should be clean and free from rust or corrosion.